# **Characteristics**

The direct operated directional valves series D1VW with inductive position control are typically used in safety relevant applications. The start or end position can be monitored. The position control is available for single and double solenoid valves.

The fail-safe position of the directional valve during power failure is the spring offset or center position.

Please find detailed information on the machine directive in the position paper in chapter 1.

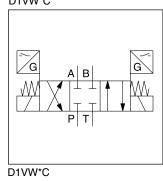
## Attention:

The adjustment of the position control is factory set and sealed. Replacement and repairs can only be undertaken by the manufacturer.

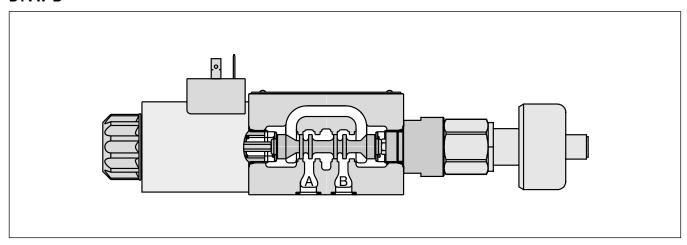




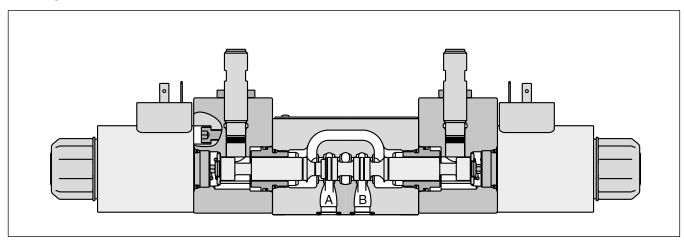
D1VW\*B



# D1VW\*B



## D1VW\*C





		I	Directional Size 3-chamber valve CETOP 03 NFPA D03	Wet pin Spool Spool solenoid type position	
3 positio	n spools				
	ool type				
001 a	0 b				
002	11-11-11				
0031)			3 position sp	ools	
004		Code	Spool po	osition	
005		_	A B W	2 positions.	
0152)		E	PITI	Spring offset in position "0".	
016	771: 1171		Operated in position "a".		
076		F	A B   S   S   S   S   S   S   S   S   S	2 positions. Operated in position "0".	
078	<u> 1                                    </u>		Spring offset in position "b".		
2 position Code Sp	n spools bool type b	K	M O D	2 positions. Spring offset in position "0".	
020			Operated in position "b".		
026 <sup>3)</sup> 7		М	M a 0	2 positions. Operated in position "0".	
	<u> </u>		Spring offset in position "a".		
		2 position spools  Code Spool position			
		Joue			
		В	A B W	2 positions. Spring offset in position "b". Operated in position "a".	
		н	A B M a b	2 positions. Spring offset in position "a". Operated in position "b".	

<sup>6)</sup> For hydraulic presses according to the safety regulations EN 693, solenoid option "T" (without manual override) and accessory "14N" or "15N" (start position monitored) are required.



<sup>1)</sup> Only available for spool position "E" and "F".

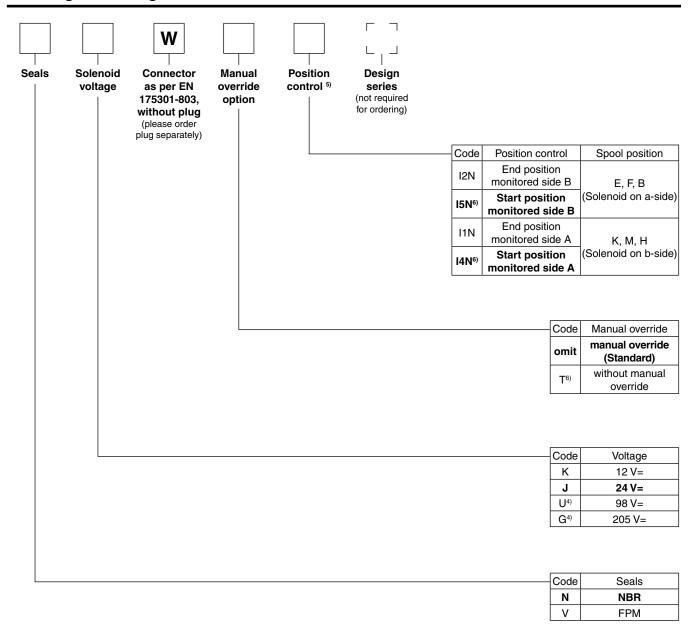
<sup>&</sup>lt;sup>2)</sup> Only available for spool position "K" and "M".

<sup>3)</sup> Only available for spool position "B" and "H".

 $<sup>^{\</sup>mbox{\tiny 4)}}$  To be used in combination with rectifier plugs at 120 VAC / 230 VAC power supply.

<sup>&</sup>lt;sup>5)</sup> Please order female connector M12x1 separately (see accessories, female connector M12x1 (order no.: 5004109).

# **Ordering Code Single Solenoid Valve**

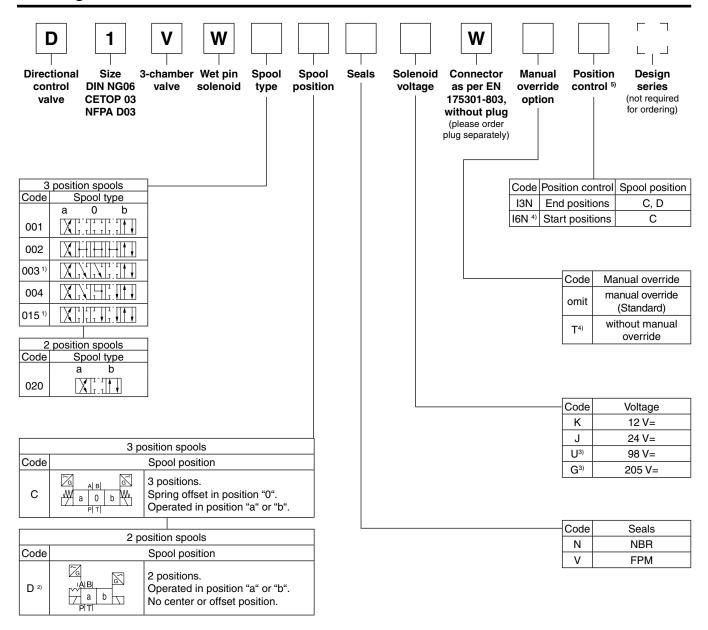


**Bold letters =** Short-term availability

Further spool types and voltages on request.



# **Ordering Code Double Solenoid Valve**



## Further spool types and voltages on request.

- 1) Only for position control code "I6N".
- 2) Only for position control code "I3N".
- 3) To be used in combination with rectifier plugs at 120 VAC / 230 VAC power supply.
- 4) For hydraulic presses according to the safety regulations EN 693, solenoid option "T" (without manual override) and accessory "16N" (start positions) is required.
- <sup>5)</sup> Please order plug M12 x 1 separately. Straight plug recommended no defined position possible for angled plug.



# **Technical Data**

General								
Design		Directional spool valve						
Actuation		Solenoid						
Size		DIN NG06 / CETOP 03 / NFPA D03						
Mounting interface		DIN 24340 A6 / ISO 44	401 / CETOP RP 121-H	/ NFPA D03				
Mounting position		unrestricted, preferably horizontal						
Ambient temperature	[°C]	-20+60						
MTTF <sub>D</sub> value	[years]	150						
Weight	[kg]	1.8 (1 solenoid) / 3.8 (2	2 solenoids)					
Hydraulic								
Max. operating pressure	[bar]	P, A B: 350 ; T: 210						
Fluid		Hydraulic oil according	to DIN 51524					
Fluid temperature	[°C]	-20 +70						
Viscosity permitted	[cSt] / [mm²/s]	2.8400	2.8400					
Viscosity recommended	[cSt] / [mm²/s]	3080						
Filtration		ISO 4406 (1999); 18/16/13						
Flow max.	[l/min]	80 (see shift limits)						
Leakage at 50 bar	[ml/min]	Up to 10 per flow path, depending on spool						
Static / Dynamic								
Step response at 95 %	[ms]	Energized: 32 ; De-energized: 40						
Electrical characteristics								
Duty ratio		100 % ED; CAUTION: coil temperature up to 150 °C possible						
Max. switching frequency [1/h]		15000						
Protection class		IP65 in accordance with EN 60529 (with correctly mounted plug-in connector)						
	Code	K	J	U	G			
Supply voltage	[V]	12 V =	24 V =	98 V =	205 V =			
Tolerance supply voltage	[%]	±10	±10	±10	±10			
Current consumption	[A]	2.72	1.29	0.33	0.13			
Power consumption	[W]	32.7 31 31.9 28.2			28.2			
Solenoid connection	connection Connector as per EN 175301-803, solenoid identification as per ISO 9461.							
Wiring min.	[mm <sup>2</sup> ]	3 x 1.5 recommended						
Wiring length max.	[m]	50 recommended						

With electrical connections the protective conductor (PE  $\frac{1}{\pi}$ ) must be connected according to the relevant regulations.

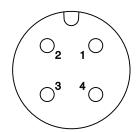


# Single solenoid valves

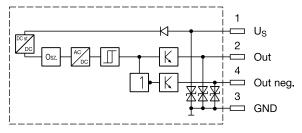
## Electrical characteristics of position control as per IEC 61076-2-101 (M12x1)

Supply voltage	[VDC]	24
Tolernace supply voltage	[%]	±20
Ripple supply voltage	[%]	≤10
Polarity protection	[V]	300
Current consumption without load	[mA]	≤20
Switching hysteresis	[mm]	<0.06
Max. output current per channel, ohmic	[mA]	250
Ambient temperature	[°C]	-20 +60
Protection		IP65 acc. EN 60529 (with correctly mounted plug-in connector)
Min. distance to next AC solenoid	[m]	0.1
Interface		M12x1 to IEC 61076-2-101
CE conform		EN 61000-4-2 / EN 61000-4-4 / EN 61000-4-6 1) / ENV 50140 / ENV 50204

# M12 pin assignment



- 1 + U<sub>s</sub> 19.2...28.8 V
- Out B: normally open
- 3 0V
- 4 Out A: normally closed



Outputs: Open collector

## **Definitions**

Start position monitored:

The valve is de-energized. The inductive switch gives a signal at the moment when the spool leaves the spring offset position (below 15 % spool stroke).

At the switching point the spool is located within the closed position. It is secured that only the flow paths of the offset position are granted.

End position monitored:

The inductive switch gives a signal before the end position is reached (above 85 % spool stroke).

The switch can only be located on the opposite side of the solenoid for direct operated valves. Please order plug M12x1 separately (see accessories, plug M12x1; order no.: 5004109).

<sup>1)</sup> Only guaranted with screened cable and female connector



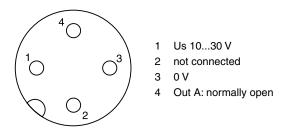
# **Position Control**

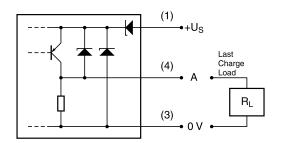
#### **Double solenoid valves**

## Electrical characteristics of position control as per IEC 61076-2-101 (M12x1)

Protection class		IP65 in accordance with EN 60529 (with correctly mounted plug-in connector)
Ambient temperature	[°C]	-20+60
Supply voltage Us / ripple	[V]	1030 / ±10 %
Current consumption without load	[mA]	≤10
Max. output current per channel, ohmic	[mA]	200
Min. output load per channel, ohmic	[kOhm]	100
Max. output drop at 0.2 A	[V]	≤2
EMC		EN61000-6-4 / EN61000-6-2
Min. distance to next AC solenoid	[m]	>0.1
Interface		M12x1 acc. to IEC 61076-2-101
Wiring min.	[mm <sup>2</sup> ]	3 x 0.14 brad shield recommended
Wiring length max.	[m]	50 recommended

## M12 pin assignment



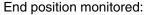


## **Definitions**

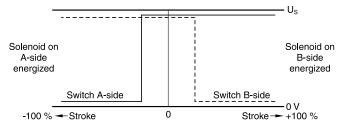
Start position monitored:

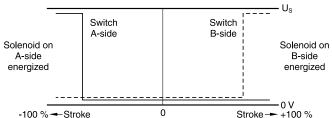
The valve is de-energized. The inductive switch gives a signal at the moment when the spool leaves the center position (below 15 % spool stroke).

At the switching point the spool is located within the closed position. It is secured that only the flow paths of the offset position are granted.



The inductive switch gives a signal before the end position is reached (above 85 % spool stroke).





Please order plug M12 x 1 separately. Straight plug recommended – no defined position possible for angled plug.



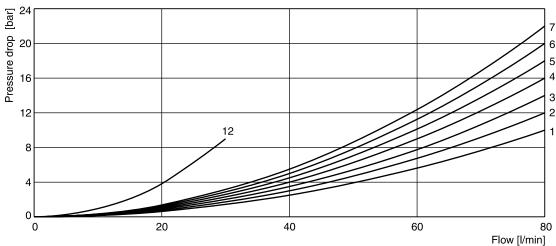
# **Performance Curves**

The flow curve diagram shows the flow versus pressure drop curves for all spool types. The relevant curve number

for each spool type, operating position and flow direction is given in the table below.

	Position "b" Position		on "a"	Position "0"					
Spool	P->A	B->T	P->B	A->T	P->A	P->B	A->T	B->T	P->T
001	2	2	2	2	-	-	-	_	_
002	1	4	1	4	1	1	5	5	2
003	3	4	3	6	_	_	7	_	_
004	2	3	2	3	-	-	7	7	-
005	2	2	2	2	12	_	-	_	_
015	3	6	3	4	-	-	-	7	-
016	2	2	2	2	_	12	_	_	_
020 B	4	4	2	3	-	-	-	-	-
026 B	4	_	4	_	_	_	_	_	_
030 B	2	3	1	2	-	-	-	-	-

## Flow curve diagram

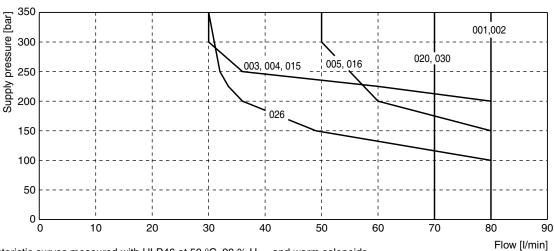


All characteristic curves measured with HLP46 at 50 °C.

## Shift limit diagram

The diagram below specifies the shift limits. Valves with spool position "F" or "M" can only be operated up to 70 % of the limits. The specifications apply to a viscosity of 40 mm²/s and balanced flow conditions. The shift limits can

be considerably lower at unbalanced flow conditions. To avoid flow rates beyond the shift limits, a plug-in orifice can be inserted in the P-port.

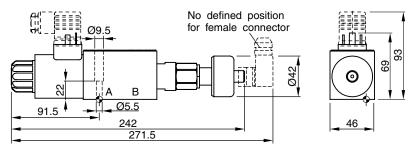


All characteristic curves measured with HLP46 at 50 °C, 90 %  $\rm U_{nom}$  and warm solenoids.

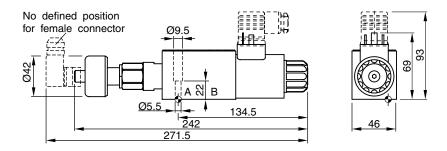


## **Dimensions**

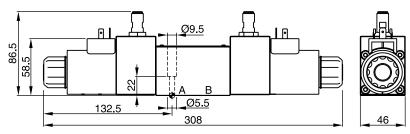
# Interface EN 175301-803, DC solenoid, without plug M12x1<sup>1)</sup> B, E, F -style



# H, K, M -style



# Interface EN 175301-803, DC solenoid, without plug M12x1<sup>2)</sup> C, D -style





Surface finish	Firm Kit	罗司	5	○ Kit
R <sub>max</sub> 6.3 [0.01/100]	BK375	4x M5x30 ISO 4762-12.9	7.6 Nm ±15 %	<b>NBR: SK-D1VW-N-91</b> FPM: SK-D1VW-V-91

The space necessary to remove the plug per EN 175301-803, design type AF is at least 15 mm.

The torque for the screw M3 of the plug has to be 0.5 to 0.6 Nm.

The space necessary to remove the M12x1 female connector is at least 22 mm.

## Attention:

The adjustment of the position control is factory set and sealed. Replacement and repairs can only be undertaken by the manufacturer.

- <sup>1)</sup> Please order plug M12x1 separately (see accessories, plug M12x1; order no.: 5004109).
- <sup>2)</sup> Please order plug M12x1 separately. Straight plug recommended no defined position possible for angled plug.

